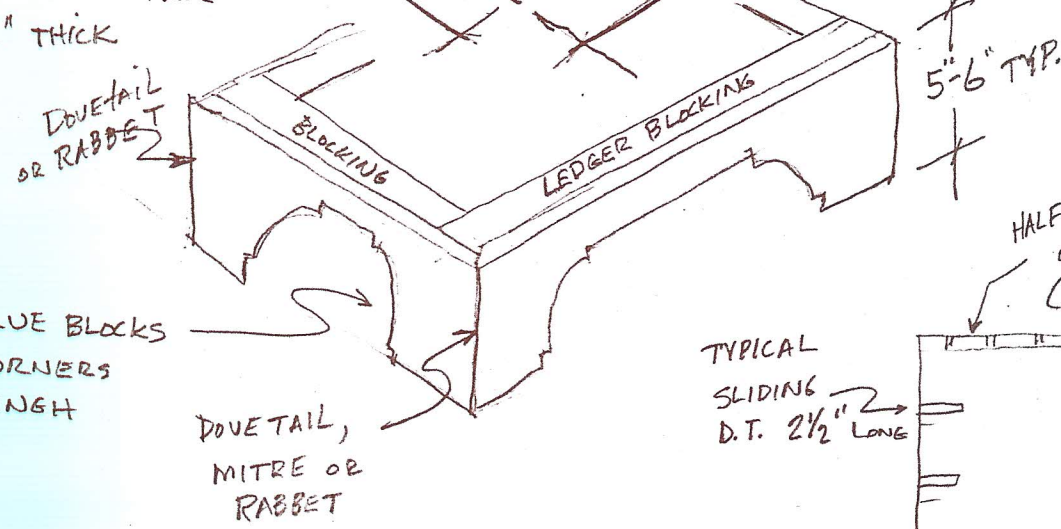
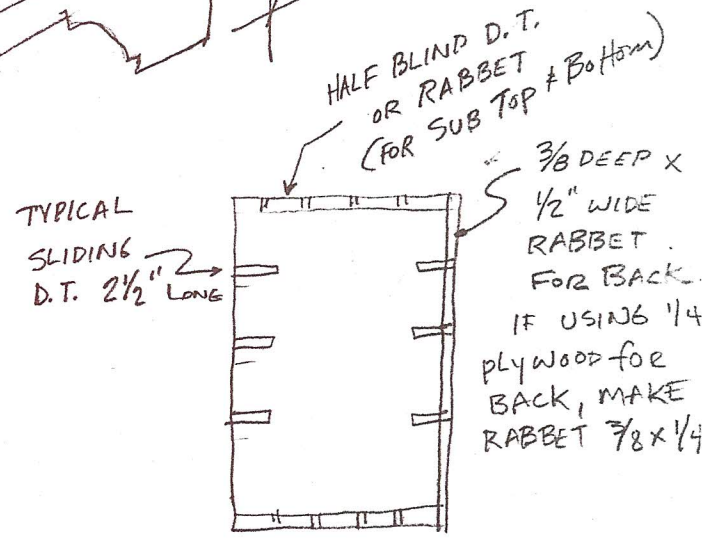


ALL STOCK 3/4 - 7/8 THICK
 DUST PANELS 1/4 - 1/2" THICK
 BACK 1/4 - 1/2" THICK

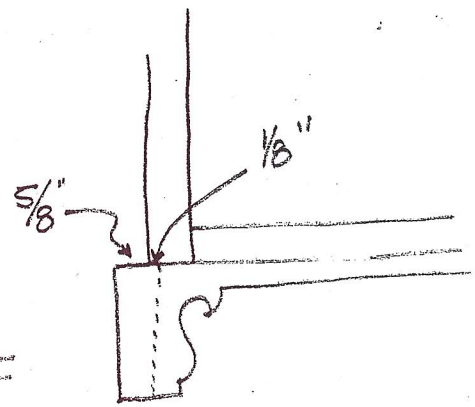
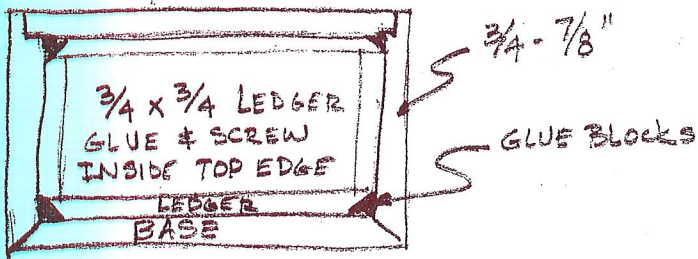


APPLY GLUE BLOCKS INSIDE CORNERS FOR STRENGTH

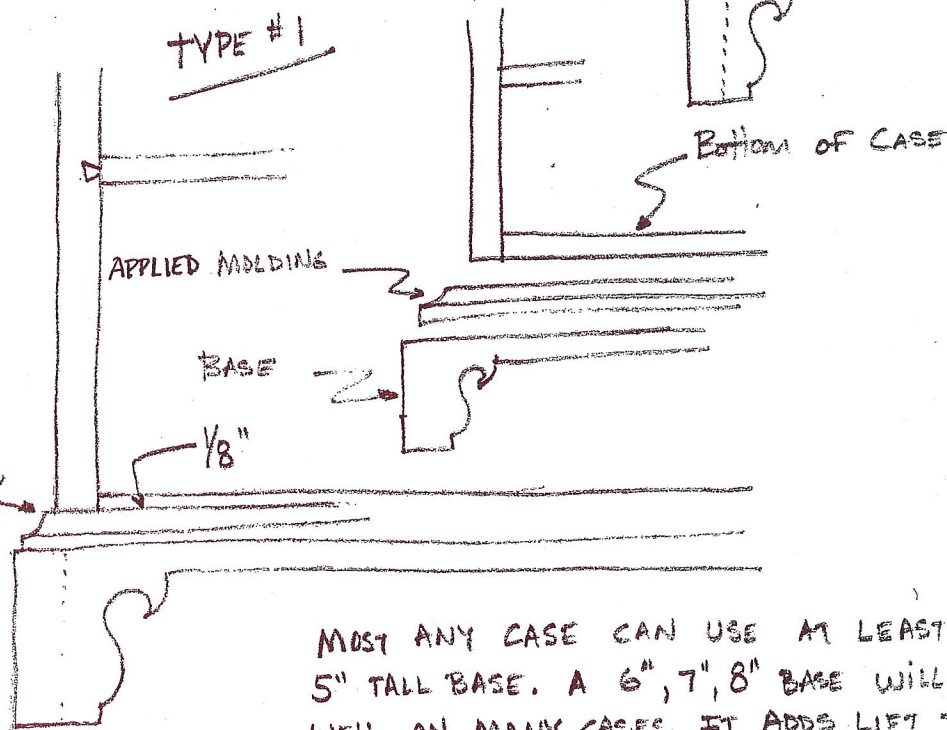


- 2 SIDES 3/4 x 16 x 24 3/4
- SUB TOP & BOTTOM 3/4 x 16 x 19 1/4 s/s
- 3 FRONT RAILS 3/4 x 2 1/2 x 19 1/4 s/s
- 3 REAR RAILS 3/4 x 2 x 19 1/4 s/s
- 6 DRAWER RUNNERS 3/4 x 2 1/2 x 10 7/8 s/s
- 3 DUST PANELS 1/2 x 11 7/8 x 15 1/4

TOP VIEW



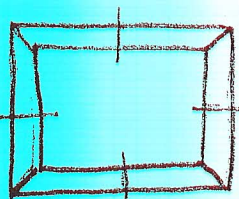
TYPE #1



DOVETAIL, MITRE, RABBET.
APPLY GLUE BLOCKS TO INSIDE CORNER FOR STRENGTH

MOST ANY CASE CAN USE AT LEAST A 5" TALL BASE. A 6", 7", 8" BASE WILL WORK WELL ON MANY CASES. IT ADDS LIFT TO THE CASE.

TYPE #2

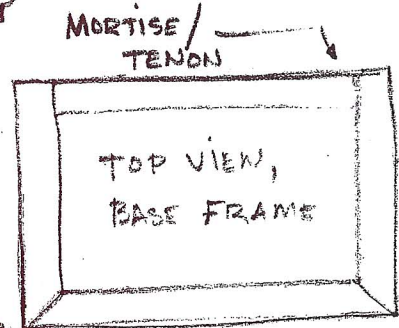
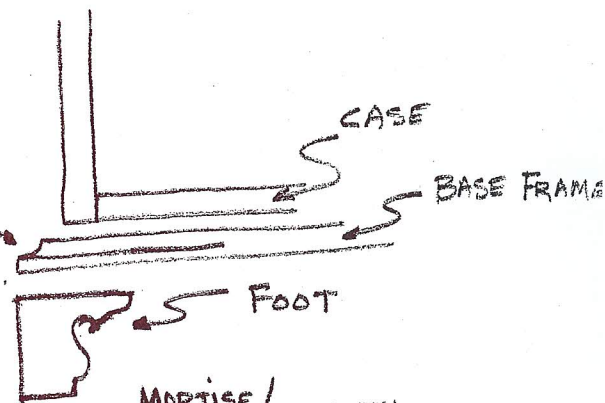


MAKE A "BOX" WITH THE FEET TO FACILITATE GLUE-UP. THEN CUT APART

FOOT GLUED/SCREWED TO BASE FRAME REINFORCE W/ GLUE BLOCKS

DOVETAIL, MITRE, RABBET. REINFORCE W/ GLUE BLOCKS

MOLD SHAPED DIRECTLY ON FRAME



MITRE REINFORCE W/ SPLINE OR "B"

LEAKE'S ANTIQUE & CABINET SHOP

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Ogee Bracket Feet

Ogee Bracket Feet are not difficult to make but do require more time than regular bracket feet. The ogee shaped "moulding" requires both table saw & handwork. They are best made from $\frac{3}{4}$ " (2") stock, but can be made from $\frac{1}{4}$ " (1") if you are careful & back it up with another piece of $\frac{1}{4}$ " stock. A 5" high O.B.F. works well on most medium to large case pieces. Smaller pieces require smaller feet. To gain extra "lift" on a tall piece, 6" works well. you will need a full size pattern of the ogee profile as well as the bracket profile.

A "set" of O.B.F. will contain 6 pieces plus 2 braces for the 2 rear feet. When you make the ogee moulding, make 1 piece long enough to cut the 6 pieces from. (allow several extra inches) The 2 Braces can be made of any wood. They will not have the ogee shape on them and will not show.

- Size a piece of Stock long enough for all 6 pieces plus app. 2"
- Draw the ogee pattern on Both ends of the stock.
- Set up the table saw & make the cove cut on the stock.
- The outside curve can be roughed out by angling the table saw blade as necessary to rough out the shape.
- Once the shape has been roughed out, cut the stock into the 6 pieces (allow an extra $\frac{1}{4}$ " or so on each piece)
- Mitre 4 of the pieces so they form the 2 front feet.
- Cut a spline in the mitres for strength & alignment
- Glue & clamp these 2 sets



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O GEE BRACKET FEET (CONT.)

- Draw the pattern on the inside of the 2 front feet & the 2 rear feet.
- If your pattern has a "spur", drill this hole instead of trying to bandsaw it (the curve is too tight)
- Band saw the patterns from the inside
- after all the feet are cut, finish shaping and sanding them.

